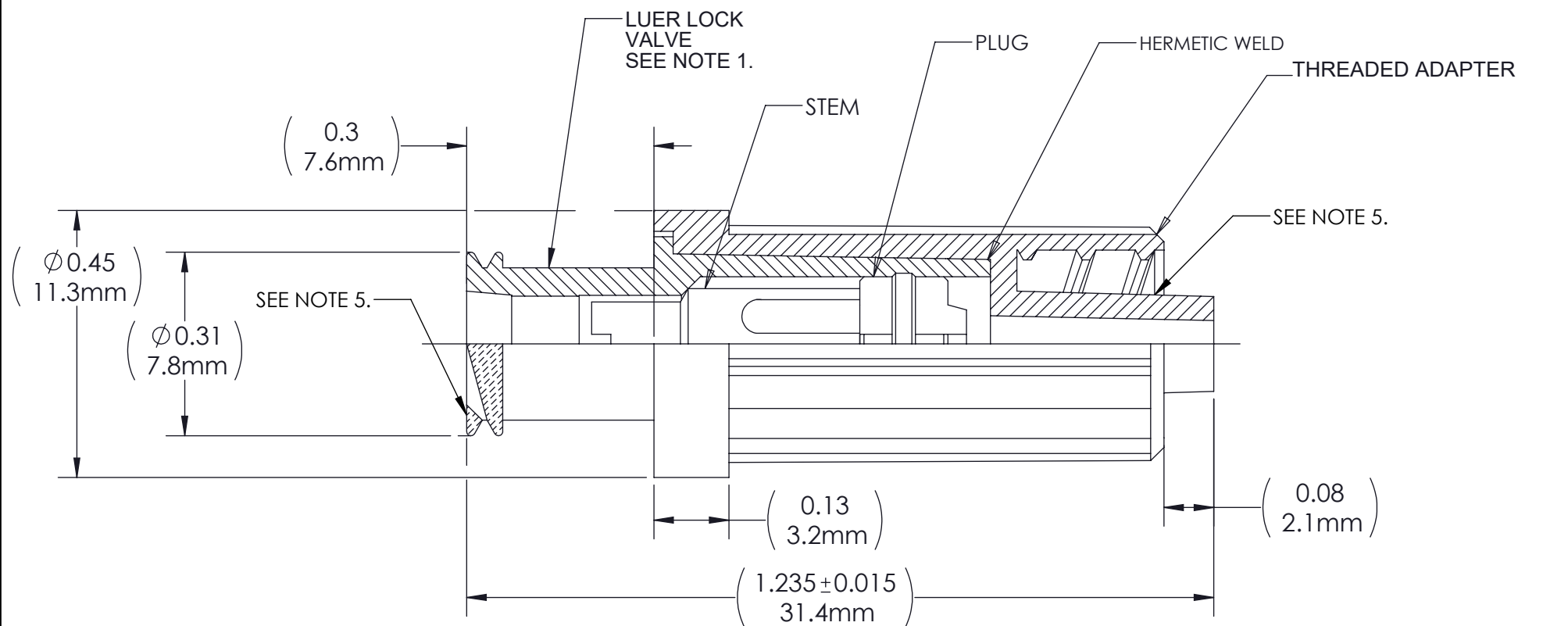


DRAWING NO. C247106001	REV H	Customer Drawing	REVISION HISTORY		
			REV	DESCRIPTION (ECO)	DATE APPROVED
			G	REMOVE SUFFIX 21 ECO 12844	10/04/24 SR
			H	UPDATED STEM MATERIAL FROM CLS2600HR SILICONE TO LR300360800 SILICONE, ECO 13219	03/18/26 JS



NOTES:

1. MATERIAL & COLOR: PVC CLEAR
2. CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.
3. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
4. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL, DIMENSIONS IN MILLIMETERS BELOW.
5. LUER'S COMPATIBLE WITH ISO 594-2, AND ISO 80369-7.

QUALITY CRITERIA:

O.D. FLASH: 0.015 MAX. (0.4mm)
GATE VESTIGE: 0.01 MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLES,SPOTS, STAINS: 0.3mm ² MAX. NO MORE THAN 3 PER PART.

5. LUER'S COMPATIBLE WITH ISO 594-2, AND ISO 80309-7.		DRAWN BY dcoughlin		DATE 10/15/2009	HR® Halkey-Roberts®			
		APPROVED BY DK		DATE 10/04/24				
		MATERIAL SEE NOTE						
		FINISH		TITLE				
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION		SIZE A	DRAWING NO. C247106001	REV H
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.						SCALE 1:1	DO NOT SCALE DRAWING	SHEET 1 OF 2

BILL OF MATERIAL

THREADED ADAPTER:
2212RHT1118C040 PVC GAMMA GRADE CLEAR

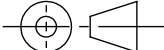
LUER LOCK VALVE BODY:
2212RHT1118C040 PVC GAMMA GRADE CLEAR

STEM: SILICONE LR300360800 W/ K71008 COLORANT BLACK.

PLUG: H0500HNPOLYPROPYLENE CLEAR

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY dcoughlin	DATE 10/15/2009	HR® Halkey-Roberts®
APPROVED BY DK	DATE 10/04/24	
MATERIAL		
FINISH		TITLE LUER LOCK VALVE
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	THIRD ANGLE PROJECTION 	SIZE A
		DRAWING NO. C247106001
		SCALE 1:1
		DO NOT SCALE DRAWING
		SHEET 2 OF 2
		REV H